



evolution
POWER TOOLS

380 Raptor
TCT Cut off saw

Service Parts List

REV.
1.00

Item	Description	Part No	Qty	Item	Description	Part No	Qty	Item	Description	Part No	Qty
M1	Head Lock down unit	EV380SM1	1	61	Adjusting screw M8x50	EV380S61	1	140	Swarf tray	EV380S140	1
M2	Back vice	EV380SM2	1	62	Washer	EV380S62	2	141	Swarf tray cover	EV380S141	1
M3	Vice screw unit	EV380SM3	1	63	Spring washer	EV380S63	2	142	Screw M4x10	EV380S142	10
1	Screw M5x16	EV380S1	2	64	Inner Hex Bolt M6x20	EV380S64	2	143	Rubber foot	EV380S143	4
2	Dust filter	EV380S2	1	65	Connecting plate	EV380S65	1	144	Cap screw M8x35	EV380S144	4
3	Bearing support plate	EV380S3	1	71	Allen wrench 8mm	EV380S71	1	145	Flat washer	EV380S145	2
4	Wave washer	EV380S4	1	72	Screw M5x15	EV380S72	2	146	Spring washer	EV380S146	2
5	Screw M5x10	EV380S5	2	73	Wrench holder	EV380S73	1	147	Cap screw M8x30	EV380S147	2
6	Washer	EV380S6	2	74	Base	EV380S74	1	148	Grub screw M4	EV380S148	2
7	Label set 115v	EV380S7	1	75	Washer	EV380S75	4	149	Handle knob	EV380S149	1
8	Cap screw M5x15	EV380S8	2	76	Spring washer	EV380S76	4				
9	Depth stop	EV380S9	1	77	Cap screw M10x30	EV380S77	4				
10	Motor housing	EV380S10	1	78	Nut	EV380S78	1				
12	Wave washer	EV380S12	1	79	Washer	EV380S79	1				
13	Screw M5x10	EV380S13	1	80	Spring washer	EV380S80	1				
14	Left handle	EV380S14	1	81	Cap screw M6x28	EV380S81	1				
15	Tapping screw ST4.2x25	EV380S15	6	82	Washer	EV380S82	1				
16	Screw M5x45	EV380S16	1	83	Spring washer	EV380S83	1				
17	Screw M5x50	EV380S17	1	84	Cap screw M5x20	EV380S84	1				
18	Screw M5x30	EV380S18	1	88	Washer	EV380S88	1				
19	Tapping screw ST4.2x19	EV380S19	3	89	Spring washer 10	EV380S89	1				
20	Tapping screw ST4.2x15	EV380S20	2	90	Cap screw M10x25	EV380S90	1				
21	Cable clamp	EV380S21	1	96	V-vice	EV380S96	1				
22	Cable sheath	EV380S22	1	97	Cast iron plate	EV380S97	1				
23C	Cable & Plug 115v	EV380S23C	1	98	Lock Ring	EV380S98	1				
24	Right handle	EV380S24	1	99	Moving vice jaw	EV380S99	1				
25	Nut M5	EV380S25	3	100	Split Pin 3x26	EV380S100	1				
26	On/Off Switch	EV380S26	1	101	Washer	EV380S101	1				
27	Rubber cover	EV380S27	1	102	Connecting rod	EV380S102	1				
28	Carbon brush holder	EV380S28	2	103	Vice screw support	EV380S103	1				
29	Carbon brush (pair)	EV380S29	1	104	Handle set	EV380S104	1				
30	Carbon brush holder cap	EV380S30	2	106	Plastic guard	EV380S106	1				
31	Armature 115v	EV380S31	1	107	Cap screw M4x12	EV380S107	2				
32	Spring washer	EV380S32	1	108	Blade guard (1)	EV380S108	1				
33	Screw M5x80	EV380S33	1	109	Screw M5x90	EV380S109	4				
34	Air baffle	EV380S34	1	110	Rubber ring	EV380S110	2				
35	Bearing (6200)	EV380S35	1	111	Screw M5x12	EV380S111	1				
36	Field Coil 115v	EV380S36	1	112	Screw M4x10	EV380S112	1				
37	Bearing (6202)	EV380S37	1	113	Spring	EV380S113	1				
38	Gearbox cover	EV380S38	1	114	Screw M4x10	EV380S114	1				
39	Key 5x10	EV380S39	1	115	Blade guard (2)	EV380S115	1				
40	Spring	EV380S40	1	116	Circlip 42	EV380S116	1				
41	Circlip	EV380S41	1	117	Inner flange	EV380S117	1				
42	Spindle lock	EV380S42	1	118	Screw (2)	EV380S118	1				
43	Bearing (6000)	EV380S43	1	119	Plastic wheel	EV380S119	1				
44	Gear	EV380S44	1	120	Connecting rod (1)	EV380S120	1				
45	Flat key 5x12	EV380S45	1	121	Screw (4)	EV380S121	1				
46	Shaft (1)	EV380S46	1	122	Nut M5	EV380S122	1				
47	Bearing (6200)	EV380S47	1	123	Connecting rod (2)	EV380S123	1				
48	Bearing (6001)	EV380S48	1	124	Screw (1)	EV380S124	1				
49	Gear	EV380S49	1	125	Screw (3)	EV380S125	1				
50	Flat key 6x12	EV380S50	1	126	Blade guard (3)	EV380S126	1				
51	Shaft (2)	EV380S51	1	127	Spring washer	EV380S127	4				
52	Bearing (6204)	EV380S52	1	128	Screw M4x10	EV380S128	4				
53	Gearbox	EV380S53	1	130	Blade guard cover	EV380S130	1				
54	Bearing Retainer	EV380S54	1	131	Washer	EV380S131	1				
55	Screw M4x12	EV380S55	3	132	Screw	EV380S132	1				
56	Spring washer	EV380S56	2	134	Screw Knob	EV380S134	1				
57	Pivot pin	EV380S57	1	136	Outer flange	EV380S136	1				
58	Torsion spring	EV380S58	1	137	Washer	EV380S137	1				
59	Aluminum support	EV380S59	1	138	Spring Washer	EV380S138	1				
60	Nut M8	EV380S60	1	139	Cap screw M10x25	EV380S139	1				

Evolution Power Tools LLC
 8363 Research Drive, Davenport, Iowa, 52806, USA
 Tel: 1 866 386 8665 Fax: 1 563 386 8010 www.evolutionpowertools.com



380 Raptor

TCT Cut off saw

Service Parts List

REV.
1.00