



Manufactured to meet or exceed original equipment specifications.

Photos Actual Size

## OEM Self-Piercing Rivets



Self-piercing rivets (SPR) join two or more pieces of material using a rivet without a pre-drilled hole. Self-piercing rivets are a semi-tubular rivet driven at high force through the material layers to be joined, into a die which causes the tail of the rivet to flare out and form a joint. The process requires no hole preparation and delivers high static strength similar to, or better than, spot welding. This process produces a fatigue resistant joint that is stronger than spot welding and less susceptible to corrosion. The use of coated, lightweight and high-strength materials, such as galvanized or pre-painted steel and aluminum makes welding these materials difficult and often not possible.

Head Style	Flange Diameter (mm)	Body Diameter (mm)	Rivet Length (mm)	Ford OEM Number	Item No.	Pkg. Qty.
Hollow	7.8	5.3	9.05	W717184-S900	<b>1632572</b>	10
	7.8	5.3	10	W717182-S900	<b>1632569</b>	10
	5.8	3.5	4.5	W718595-S900	<b>1637092</b>	10
	7.8	5.3	6.05	W708714-S900	<b>1632574</b>	10
Solid	7.8	5.3	7.05	W710246-S900	<b>1632567</b>	10
	7.8	5.3	7.55	W717337-S900	<b>1632570</b>	10
	7.8	5.3	8.05	W708717-S900	<b>1632571</b>	10
	7.8	5.3	8.05	W717186-S900	<b>1632566</b>	10
	7.8	5.3	9.05	W717185-S900	<b>1632568</b>	10
	7.8	5.4	5	W708713-S900	<b>1632573</b>	10

Specs are approximate and for identification only. Refer to Ford Service Kit instructions as to the proper SPR for your application.