

# Product Spotlight



## Regency® Reamers Premium Cutting Tools

Engineered for durability and constructed to reduce fatigue, the Regency® line of cutting tools from Lawson Products are designed for the metalworking maintenance professional.

- Three large flats for solid chucking
- Right-hand cut with left-hand flute minimizes pushback or grabbing
- Enters holes half their nominal diameter
- Special gold oxide finish minimizes friction
- 3 Flute design provides cutting consistency and reduces chatter

Nominal Dia. Pilot Drill Dia.

Lawson's Regency® Tapered Reamers are an ideal solution for hole enlargement and aligning misaligned holes on fleet trailers, truck frames, or other steel construction applications.



### Regency® High Performance Tapered Reamers

#### Individual Sizes



Dia. (Inches)	Material Thickness (Inches)	Pilot Drill Dia. (Inches)	Overall Length (Inches)	Recommended Drill Bit Item No.	Item No.	Pkg. Qty.
3/8	1	3/16	4	84729*	86861	1
1/2	1-1/4	1/4	4-1/2	84733*	86862	1
5/8	1-1/2	5/16	5	84737*	86890	1
3/4	1-3/4	3/8	5-1/2	84741*	86891	1
7/8	2	7/16	6-1/8	84745*	97624	1
1	2-1/4	1/2	6-3/4	84749*	97625	1

\*Three-Flat Shank

#### Regency® Reamer Sets

- 8 pc. sets
- 4 Regency® Jobber Length Drill Bits  
3/16", 1/4", 5/16", 3/8"
- 4 Regency® Reamers  
3/8", 1/2", 5/8", 3/4"

\*Comes supplied in a high impact storage index



91894

1561751\*

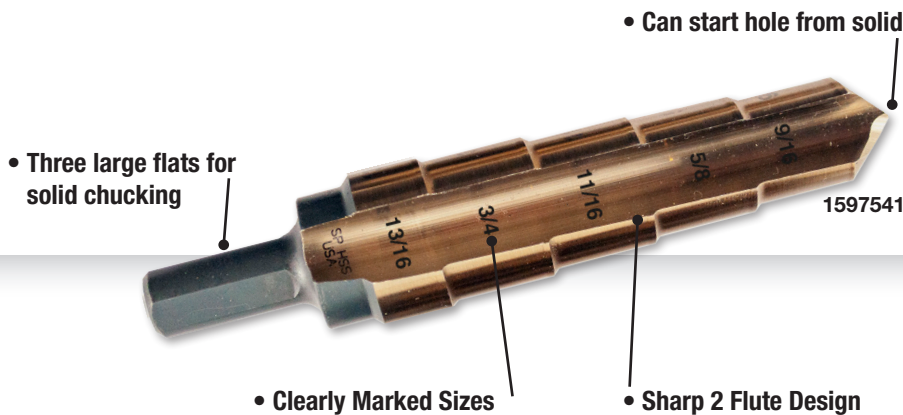
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**REGENCY**<sup>®</sup>  
A LAWSON PRODUCTS BRAND

## Regency<sup>®</sup> Step Reamers

Regency<sup>®</sup> Step Reamers are designed to enlarge existing holes, penetrating thick steel quickly and safely, producing smooth, accurate holes without burs



### Multi-hole Enlargement in a Single Tool

Regency<sup>®</sup> Step Reamers are designed to enlarge existing holes without chipping or breaking

- Can be used to align distorted or misaligned holes
- Each reamer can create up to five different precise hole sizes
- Allows step drilling on material up to 1/2" thick
- Special gold oxide finish minimizes friction and helps with temperature relief
- Four inch overall length allows for smaller clearance hole creation

Dia. (Inches)	Description	Item No.	Pkg. Qty.
5/16 to 9/16	Step Reamer	1597540	1
9/16 to 13/16	Step Reamer	1597541	1
13/16 to 1-1/16	Step Reamer	1597542	1
5/16 to 9/16 and 9/16 to 13/16	2-Piece Set	1597543*	1
5/16 to 9/16, 9/16 to 13/16 and 13/16 to 1-1/16	3-Piece Set	1597544*	1

\*Index No. 1597545 included.

### Also Available in 2- and 3-piece Sets

