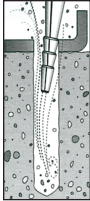
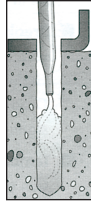


1. Select the proper size drill bit. Drill the hole perpendicular to the work surface.\* To assure full holding power, do not ream the hole or allow the drill to wobble.

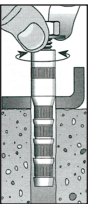


2. Clean hole with compressed air and a nylon brush.\* Dust and debris left in hole will significantly reduce the holding capacity of the anchor.

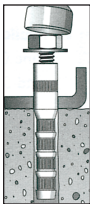
\*Always wear safety glasses. Use only solid carbide-tipped drill bits meeting ANSI B94 diameter standards.



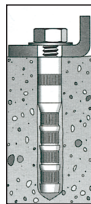
3. Inject adhesive anchoring compound into hole to approximately 1/3 to half full.



4. Choose a fastener equal in length to the thread depth plus the material depth. Thread fastener into anchor so that offset is equal to the thickness of material to be fastened. Insert anchor into hole to shoulder with slight twisting motion.



5. Drive anchor flush to the surface with several sharp hammer blows to the head of the fastener.



6. Allow adhesive anchoring compound to cure prior to applying maximum load.