

Tooling Selector Chart for H280 Hose

Crimper	Hose I.D. (Inches)	Fitting	Collet	Item No.	Spacer	Item No.	Color	Flat Side	Crimp Dia. (Inches)
T-465, T-464, T-466, T-401	1/4 (-4)	Z	ET400DC-M150S	16923	T-400-62	56269	Yellow	Up	0.665
	3/8 (-6)	Z	ET400DC-M195S	16924	T-400-10	51384	Black	Down	0.815
	1/2 (-8)	Z	ET400DC-M230S	16925	ET1000SR-M190D	16941	Light Green	Up	0.975
	5/8 (-10)	Z	ET400DC-M245S*	16926	T-400-49R	16942	Black/Silver**	N/A	1.115
	3/4 (-12)	Z	ET400DC-M295S*	16927	N/R	N/A	N/A	N/A	1.245
ET1000*****	1 (-16)	Z	ET400DC-M375S*	16928	N/R	N/A	N/A	N/A	1.565
	1/4 (-4)	Z	ET400DC-M150S	16923	T-400-62	56269	Yellow	Up	0.665
	3/8 (-6)	Z	ET400DC-M195S	16924	T-400-10	51384	Black	Down	0.815
	1/2 (-8)	Z	ET400DC-M230S	16925	ET1000SR-M190D	16941	Light Green	Up	0.975
	5/8 (-10)	Z	T-420-85C	16929	ET420SR-M255A	16948	Black/Gray	Up	1.115
T-480*****	3/4 (-12)	Z	T-420-86C	16930	ET420SR-M495A	16950	Brown	Up	1.245
	1 (-16)	Z	ET420DC-M380S	16931	ET420SR-M495A	16950	Brown	Up	1.565
	1-1/4 (-20)	Z	ET420DC-M480S	16932	T-420-82R****	16951	Black/Blue	Up	1.900
	1/4 (-4)	Z	ET400DC-M150S	16923	T-400-62	56269	Yellow	Up	0.665
	3/8 (-6)	Z	ET400DC-M195S	16924	T-400-10	51384	Black	Down	0.815
T-420*****	1/2 (-8)	Z	ET400DC-M230S	16925	ET1000SR-M190D	16941	Light Green	Up	0.975
	5/8 (-10)	Z	T-420-85C	16929	ET420SR-M255A	16948	Black/Gray	Up	1.115
	3/4 (-12)	Z	T-420-86C	16930	ET420SR-M495A	16950	Brown	Up	1.245
	1 (-16)	Z	ET420DC-M380S	16931	ET420SR-M495A	16950	Brown	Up	1.565
	1-1/4 (-20)	Z	ET420DC-M480S	16932	T-420-82R***	16951	Black/Blue	Up	1.900
T-440***** ET400*****	1/4 (-4)	Z	ET400DC-M150S	16923	T-400-62	56269	Yellow	Up	0.665
	3/8 (-6)	Z	ET400DC-M195S	16924	T-400-10	51384	Black	Down	0.815
	1/2 (-8)	Z	ET400DC-M230S	16925	ET1000SR-M190D	16941	Light Green	Up	0.975
	5/8 (-10)	Z	T-440-85C	16935	ET4000SR-M215A*****	16956	Black/Magenta	Up	1.115
	3/4 (-12)	Z	T-440-86C	16936	ET4000SR-M405A	16960	Brown	Up	1.245
T-440***** ET400*****	1 (-16)	Z	ET4000DC-M380S	16937	ET4000SR-M405A	16960	Brown	Up	1.565
	1-1/4 (-20)	Z	ET4000DC-M480S	16938	ET4000SR-M345A	16961	Black/Brown	Up	1.900
	1-1/2 (-24)	Z	ET4000DC-M530S	27113	N/R	N/A	N/A	N/A	2.151
	2 (-32)	Z	ET4000DC-M550S	27112	N/R	N/A	N/A	N/A	2.700

*Qualified on the T-401 machine only. Collet sits into two base halves, Item No. ET400AR-001 (Item No. 16933)

**Spacer ring is flat on both sides and fits between the two base halves

***Requires use of T-480-69 (Item No. 16934) locator bracket

****Requires pusher extension, Item No. ET1000DC-0012 (Item No. 16962)

*****The slot on the spacer ring must rest against the locator bracket

*****ET1000AR-001 adapter ring (Item No. 16260) required when using T-400 and ET400 Series collets.

*****T-420-25 adapter ring (Item No. 63689) required when using T-400 and ET400 Series collets.

*****T-410-25 adapter ring (Item No. 63782) required when using T-400 and ET400 Series collets.