



## Overview

A one-part, fast curing, cyanoacrylate adhesive formulated specifically for a variety of automotive applications. The gel formula provides exceptional bond strength, fills small gaps and resists running. Use on painted or bare steel, E-coat, primer, fiberglass, SMC rubber, hard vinyl, wood plastics, aluminum and many other materials. Bonds quickly. Sets in seconds. Packaged in an extended tip squeeze bottle for pinpoint application with a secure sealing cap. A pump spray Activator (KT13431) is available for instant cure.

## Features/Benefits

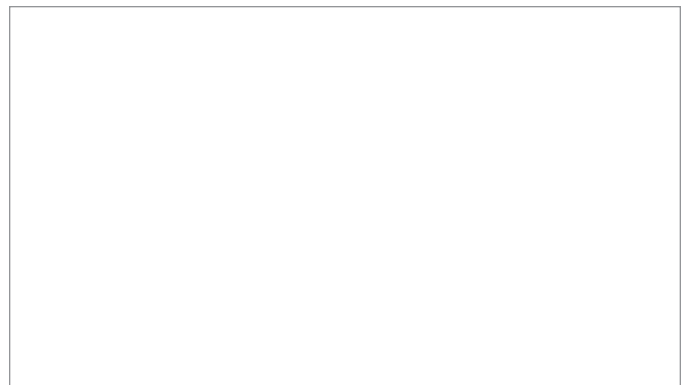
- Sets and bonds quickly – Saves time – repairs are finished in seconds
- Universal formulation – Provides maximum bond strength for a variety of automotive uses
- Clear gel formula – Makes invisible repairs, fills small gaps
- Excellent adhesion and flexibility – Makes durable, long-lasting repairs on most automotive materials
- 100% solids, no VOCs – No solvents; won't shrink or crack

## Applications

- Interior Trim
- Weather Strip
- Plastic, Metal, Wood
- Upholstery

## Method of Application

- Squeeze Bottle (P10690)
- Pump Spray (KT13431)



## Identification

- Instant Adhesive



## Sizes

- 10g Bottle (P10690)
- 2 oz. Pump Spray (KT13431)

## Directions for Use

1. Clean dirt and other foreign material from the mating surfaces.
2. Prepare the mating surfaces with Kent Automotive Acrysol™ to remove any grease, oil or other contaminants.
3. Kent Automotive Super Bond™ works best for clean breaks with small gaps.
4. Apply a drop or two to one of the surfaces being joined.
5. Join the parts immediately.
6. Clamp, tape or hold the parts in place, remove any excess adhesive that squeezes out of the joint.
7. Remove clamps or tape after a few minutes.
8. For instant bonding use the pump spray Activator (KT13431).
9. Apply the Activator to one surface and allow it to dry.
10. Apply Super Bond™ to the other surface and join the parts immediately.
11. Activator may also be applied to the parts after they have been joined with Super Bond™ to cure any exposed adhesive.

## Technical Specifications

Application Thickness: 0.025"  
Work Life: 3 to 4 seconds  
Tensile Strength: 5,000 PSI  
Full Cure: 4 hours  
Sandable: N/A  
Time to Paint: N/A  
Low-temperature Flexibility: 10°F (-12°C)  
Percent Solids: 51%  
VOC: 0%  
Ultraviolet Resistance: 500 hours exposure, no deterioration or staining  
Temperature Range: -40°F to +350°F (-40°C to +177°C)