# **Technical Data Sheet**

# **Tefseal** Instant Pipe Sealant with PTFE





#### **Overview**

Instant anaerobic pipe sealant containing PTFE provides immediate sealing on tapered pipe threads.

#### Features/Benefits

- Anaerobic adhesive
- Contains a synthetic fluoropolymer (PTFE) for immediate low-pressure sealing
- Up to 1,000 PSI (7Mpa) instant low-pressure sealing (depending on application)
- Up to 3,000 PSI (21Mpa) maximum high pressure sealing (depending on application)
- Locking and sealing of multiple sizes of metal pipes and fittings
- Parts are easily disassembled with hand tools
- Specially formulated for rapid cure on carbon and stainless steel
- Service Temperature Range: -65°F to +392°F (-55°C to 200°C)
- One sealant for a wide alloy range of piping and fittings including aluminum, steel, stainless, brass, Monel®, zinc, zinc dichromate

# **Applications**

 Pipe threads and fittings for cooling waters, corrosive and non-corrosive gases, caustic liquids, acids, and hydrocarbon and synthetic fluid

# **Method of Application**

• Resealable/reusable squeeze tube

#### Identification

Off-white paste

#### **Sizes**

- 35ml Tube (84779)
- 250ml Tube (87138)

(1 of 2)

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# **Special Storage Conditions**

• Store below 100°F (38°C)

# **Directions for Use**

- Clean all surfaces (external and internal) with a suitable Lawson cleaning solvent and allow to dry.
- 2. Apply a 360° bead of product to the leading threads of the male fitting/coupler. Force the material into the threads to completely fill the voids.
- 3. Using proper GMP and compliant practices, assemble and wrench tighten the fittings in accordance with the manufacturer's recommendations.
- 4. Fittings that are properly tightened will seal instantly to moderate pressures.
- 5. For maximum pressure and solvent resistance allow the product to cure a minimum of 24 hours to up to 72 hours (depending on conditions).

### **Technical Specifications**

• Color: Off White

Paste

• Odor: Mild

• Viscosity: Approximately 400,000 CPS (mPas)

• Specific Gravity: 1.1500 at 70°F (21°C)

• Vapor Pressure: Less than 5mm Hg at 80°F (27°C)

• Vapor Density: Approximately 3 (air = 1)

• Flash Point: >203°F (95°C)

• Reportable VOC Content: 0.13 % by weight

Boiling Point: <300°F (150°C)</li>
Shelf Life: Minimum one year
HMIS: H:2 F:1 pH:1

NOTE: Tefseal is not recommended for pure oxygen or oxygen-enriched systems and should not be used as a sealant for chlorine gas, liquid or other strong oxidizing chemical systems.