

Recommended RPMs for Tuff-Cut™ Carbide Burs

Head Dia. (Inches)	Cutting Ferrous Metals Except Stainless Steel	Cutting Stainless Steel	Cutting Non-Ferrous Metals with Aluminum Cut Burs
1/8, 3/32, 1/16	40,000	60,000	-
3/16	25,000	37,500	-
1/4	11,000	16,500	19,800
5/16	10,000	15,000	18,000
3/8	9,000	13,500	16,200
1/2	8,000	12,000	14,400
5/8	7,000	10,500	12,600
3/4	6,000	9,000	10,800
7/8	5,000	7,500	9,000
1	4,000	6,000	7,200