

# Technical Data Sheet

## Moulding Adhesion Promoter



### Overview

A clear, one-part adhesion promoter formulated for use with Kent High-Strength Moulding Tapes and other types of pressure-sensitive adhesives. Kent Automotive Moulding Tape Adhesion Promoter is formulated for use on all types of automotive plastic moldings, trim and painted surfaces. Packaged in an easy-to-use 7.4 oz. can with a dauber top.

### Features/Benefits

- Universal formula – Only one product to stock for all types of automotive plastics and pressure sensitive adhesives.
- Improves the adhesion of pressure-sensitive adhesives to plastics and painted parts – Makes durable, long-lasting repairs on all types of automotive moldings and trim
- Speeds up the adhesion process – Keeps jobs moving through the shop and reduces delays
- Easy-to-use dauber top can – Applies accurately, quickly and economically

### Applications

- High-strength side moulding tape
- Window run channels
- Sun roof seals
- Emblems
- Any pressure-sensitive adhesive

### Method of Application

- Dauber in top of can

### Identification

- Adhesion promoter

### Sizes

- 7.4 oz. (220 ml)



## Directions for Use

1. Clean the back of the moulding with Kent Automotive Acrysol™ WB. Use a non-woven abrasive pad, clean cloth, or sponge and water. Rinse and dry completely.
2. Apply one thin coat of Kent Automotive Moulding Tape Adhesion Promoter (KT13788) to the back of the moulding or trim where the double-sided High-Strength Side Moulding Tape will be applied.
3. Allow the Moulding Tape Adhesion Promoter to dry for 5 minutes.
4. Apply Kent Automotive double-sided High-Strength Side Moulding Tape to the part and press firmly into place.
5. Remove the release liner from the double-sided High-Strength Side Moulding Tape, align the part carefully and press it firmly into place.
6. Moulding Tape Adhesion Promoter can also be used to improve the adhesion of other pressure-sensitive adhesives to painted and primed parts.

Note: Choose the Kent Automotive High-Strength Side Moulding Tape that matches the width and thickness of the original tape.



## Technical Specifications

Application Thickness: 1 to 2 mils  
Dry Time: 5 minutes  
Percent Solids: 2%  
Temperature Range: -40°F to +248°F (-40°C to 120°C)  
Ultraviolet Resistance: 500 hours exposure, no effect