

Zinc-Rich Weld-Through Primer - 1618169

Kent® Automotive's Zinc Rich Weld-Through Primer is a zinc-based weld-through primer that provides superior corrosion protection between bare metal components during the welding process.

FEATURES

- Zinc-rich based formula (silver color) provides superior corrosion protection
- Excellent adhesion to bare metal for added corrosion protection - no peeling or flaking
- Minimal weld spatter and post-weld grinding
- Minimizes the heat affected Zone (HAZ) during welding process.
- Compatible with MIG and STRSW welding
- Smooth spraying and easy covering
- Not affected by cavity wax
- Salt Spray B117 tested

APPLICATION

For best results, use only when can temperature is approximately 70°F (21°C)

1. Clean all old sealers, adhesives, dirt and other foreign material from the area where you will apply Kent Zinc-Rich Weld-Through Primer prior to welding.
2. Remove any loose paints, primers, or E-Coat from the surface by using a non-woven abrasive disc to avoid damaging the surface or removing metal. Final surface must be bare metal.
3. Clean the surface to remove any grease, oil or other contaminants with Acrysol®.
4. Sand with P80 grit paper. Surface must be bare metal.
5. Blow off dust and re-clean with Acrysol®
6. Shake can vigorously for one minute after mixing ball begins to rattle to ensure color uniformity and to prevent clogging.
7. Apply 2 medium wet coats to both surfaces.
 - Flash Time Between Coats: 3 – 5 minutes
 - Time to Weld: 20 minutes
8. Remove any excess Zinc-Rich Weld-Through Primer from exposed surfaces prior to applying any filler, primer or paint; otherwise lifting will occur.
9. For maximum corrosion protection, areas protected with Zinc-Rich Weld-Through Primer should also be coated with Kent Inner or Outer Panel Rustproofers.
10. After each use, turn can upside down and spray several seconds to clear spray tip.

Note: Always use approved respiratory protection when working with weld-through primers.

8770 W. Bryn Mawr, Suite 900, Chicago, IL 60631-3515

USA: 888.YES.KENT (888.937.5368) | Canada: 800.563.1717 | kent-automotive.com

Proud Member



Exclusively Offering

PROS
PROFIT ENHANCEMENT TOOL™